



Please read the following to verify the application for your specific Jeep!! On97-02 TJ's, we recommend a 1" body lift or our 1" spacer kit, but you don't have to. The 03-04TJ's & 04LJ's require a body lift or spacer kit. The '03-Up Wranglers do not use the same gas tank as previous models! (Note: Spacer requirements are unknown for the 2005-2006 TJ at this time.) We haven't had any issues with the install on the 05-06, but haven't had one in the shop for 100% verification. If you have any questions about the install, please call the shop and we'll go over them with you. It's really not that hard, just a little more time consuming.

Tools You Will Need

- Deep well and short 1/2" sockets
- Long extension (12" long should do)
- Phillips and Flat tip screwdrivers
- Floor Jack
- Hammer
- Shop rags
- Wire Cutters
- A Friend

REMOVAL

1. Disconnect the negative battery cable.
2. Remove the gas cap and the 8 screws holding the bezel in place. Replace the gas cap to keep dirt out of the tank.
3. Cut zip tie holding the axle vent tube to the filler hose.
4. (If applicable) Using a flat tip screw driver, remove the ground strap attached to the top of the drivers side shock mount. You can access this between the frame and the body.
5. Disconnect the electrical connector at the front left corner of the gas tank. Slide the red clip to the side then separate the two connectors.
6. Disconnect the EVAP hose by twisting and pulling. Be careful you don't bend the steel tube.

The next step requires disconnecting the high pressure line. If you haven't released the pressure in the fuel system, now is the time to do it. Otherwise, gas will leak out of this connector when you release it. Make sure you are not directly under the connection when you disconnect this line.

7. Disconnect the high pressure line by using your fingers and pinching the two plastic tabs together and separating the connection. Do not use tools to do this. Damage may occur to the plastic tabs.
8. Position your floor jack under the center of the factory skid plate to support the weight of the tank. Remove the 3 front nuts and 4 rear nuts that hold the factory skid plate to the frame. Do not remove the 2 strap nuts at this time.
9. Slowly lower the tank assembly while guiding the filler hoses around the frame. This is where a friend comes in handy.
10. Do a trial fit. Before installing the gas tank in your new skid, lift the empty Kilby skid up into the Jeep to check for fit.

INSTALLATION

11. Remove the 2 nuts holding the straps in place. Make a note of the placement of the fuel lines and disconnect the drivers side vent hose that is connected to the roll-over valve. Raise the two straps without bending them and lift the tank out of the factory skid plate. Discard the factory skid. Slide the 2 straps in the Kilby skid, holding them straight up while placing the fuel tank into the new skid. Insert the strap studs into the holes and tighten the nuts. Do not over tighten! Due to the new shape of your skid plate, you will not have to thread the nuts as far up the stud as the factory skid setup was. Tighten them enough to secure the tank and keep it from moving. Don't forget to re attach the vent hose for the roll-over valve.
12. Raise the new skid assembly into the Jeep while guiding the filler hoses between the frame and body. When getting close to the top, tilt the skid backward to allow the front mount to clear the track bar while lifting it higher. Once the front mount is clear, reposition the skid and continue to lift. Be careful that you don't pinch the 2 hoses or connector while lifting it.
13. Loosely install the 7 skid plate nuts. Slide the Kilby skid as far back as you'd like it and tighten these 7 nuts to 141 inch lbs. Remove the floor jack.
14. Re-connect the high pressure hose by sliding the 2 fittings together until a click is heard. Re-connect the EVAP hose and electrical connector. Don't forget to slide the red clip into place.
15. Zip tie the axle vent hose to the filler hose and reconnect the ground strap to the drivers side upper shock mount.
16. Reinstall the fuel filler bezel and reconnect the battery.
17. Start the engine and check for any fuel leaks.

Thanks for buying a Kilby Enterprises product!

